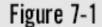
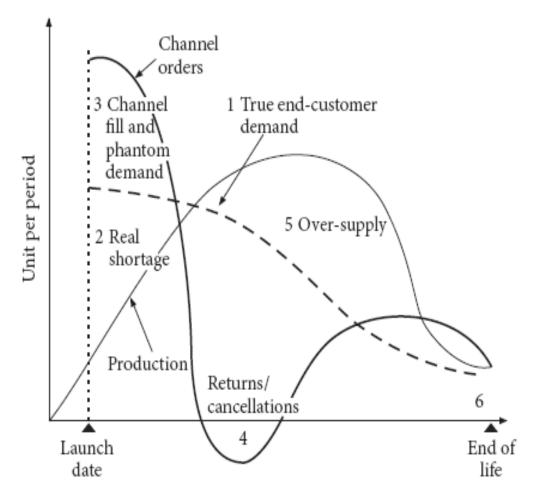
## **Chapter 7 Demand Management**

Demand Management represents focused effort to estimate and manage customer demand.

- The goal is to enhance ability of supply chain participants to collaborate on the flow of product, services, information, and funds.
- □ Challenges in achieving this goal:
  - Lack of coordination
  - Too much emphasis on demand forecasts, with less attention on the collaborative efforts as well as strategic and operational plans



#### Supply/Demand Misalignment



- True end-customer demand.
- Production cannot meet initial projected demand, resulting in real shortages.
- 3 Channel partners over-order in an attempt to meet demand and stock their shelves.
- 4 As supply catches up with demand, orders are canceled or returned.
- 5 Financial and production planning are not aligned with real demand; therefore, production continues.
- 6 As demand declines, all parties attempt to drain inventory to prevent write-down.

Source: Accenture, Stanford University, and Northwestern University, Customer-Driven Demand Networks: Unlocking Hidden Value in the Personal Computer Supply Chain (Accenture, 1997): 15.

Table 7-1 Ho	w Demand Management Supports Business Strategy
STRATEGY	EXAMPLES OF HOW TO USE DEMAND MANAGEMENT
Growth strategy	<ul> <li>Perform "what if" analyses on total industry volume to gauge how specific mergers and acquisitions might leverage market share.</li> </ul>
	<ul> <li>Analyze industry supply/demand to predict changes in product pricing structure and marke economics based on mergers and acquisitions.</li> </ul>
	<ul> <li>Build staffing models for merged company using demand data.</li> </ul>
Portfolio strategy	<ul> <li>Manage maturity of products in current portfolio to optimally time overlapping life cycles.</li> </ul>
	<ul> <li>Create new product development/introduction plans based on life cycle.</li> </ul>
	<ul> <li>Balance combination of demand and risk for consistent "cash cows" with demand for new products.</li> </ul>
	<ul> <li>Ensure diversification of product portfolio through demand forecasts.</li> </ul>
Positioning strategy	Manage product sales through each channel based on demand and product economics.
	<ul> <li>Manage positioning of finished goods at appropriate distribution centers, to reduce working capital, based on demand.</li> </ul>
	<ul> <li>Define capability to supply for each channel.</li> </ul>
Investment strategy	<ul> <li>Manage capital investments, marketing expenditures, and research and development budgets based on demand forecasts of potential products and maturity of current products.</li> </ul>
	<ul> <li>Determine whether to add manufacturing capacity.</li> </ul>

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### **Balancing Supply & Demand**

- External balancing methods change manner customs orders to balance supply & demand
  - □ Price
  - Lead time
- Internal balancing methods utilize internal process to manage supply/demand gap
  - □ Production flexibility
  - □ Safety stock

### Sales & Operations Planning (S&OP)

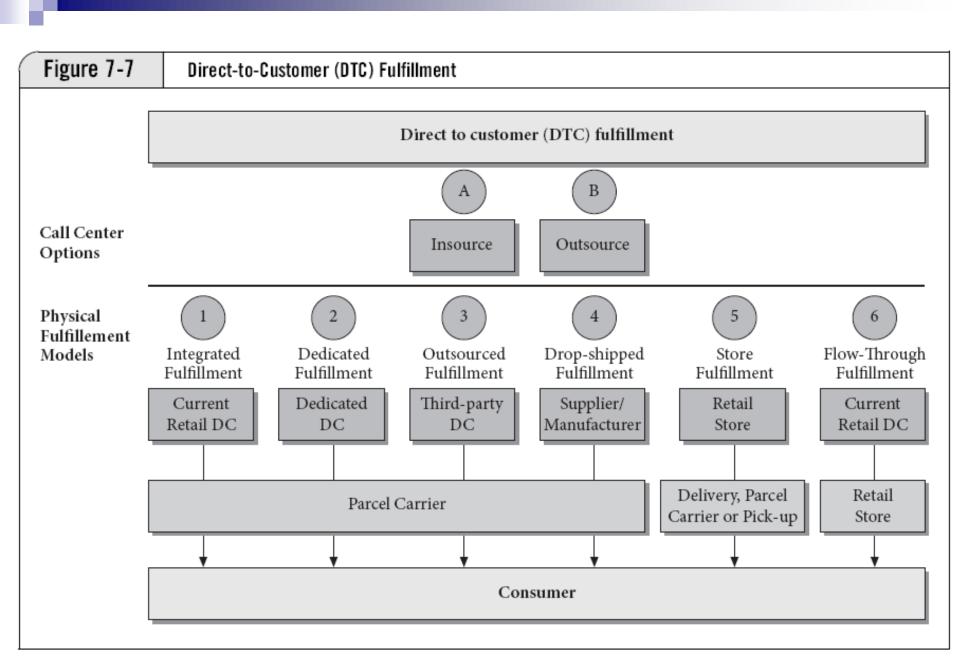
- Run initial sales forecast
- Demand planning sales/marketing to review forecast and adjust for promotion & introduction of new products
- Supply planning operations to review different options to match capacity to forecast
- Pre S&OP meeting sales/marketing, operations, and finance work to solve capacity issues by balancing demand and supply; develop alternatives
- Executive S&OP meeting top executives from various functional areas agree on forecast and convert that into operating plan

# Collaborative Planning, Forecasting & Replenishment (CPFR)

- 1. Develop front end agreement
- Create joint business plan
- 3. Create sales forecast
- 4. Identify exceptions for sales forecast
- 5. Resolve/collaborate on exception items
- Create order forecast
- 7. Identify exceptions for order forecast
- 8. Resolve/collaborate on exception items
- Order generation

### Direct-to-Customer (DTC) Fulfillment

- □ General Advantages:
  - Low start-up costs
  - Workforce efficiency from consolidated operations
- □ General Disadvantages:
  - Order profile will change (store orders in case and/or pallet quantities, consumer orders are in small "eaches" quantities)
  - "Fast pick," or broken case operation must be added to the distribution center
  - Conflict between store priorities and DTC order



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### **Integrated Fulfillment**

- Retailer maintains both store and DTC presence
- Operates one distribution network serving both channels
- □ Advantage
  - low start-up costs
  - existing network can service both
- Disadvantages
  - order profile will change with addition of DTC orders
  - would require a "fast pick," or broken case operation
  - conflict might arise between store order & DTC order

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#### **Dedicated Fulfillment**

- Store and Internet fulfillment by two separate distribution networks
- □ Advantage:
  - separate distribution network for store delivery and direct consumer delivery eliminates most of the disadvantages of integrated fulfillment
- □ Disadvantage:
  - duplicate facilities and duplicate inventories

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#### **Outsourced Fulfillment**

- □ Use an outside firm to perform fulfillment functions
- □ Advantages:
  - low start-up costs to service the Internet channel
  - possible transportation economies
- □ Disadvantage:
  - loss of control over service levels



# Drop-Shipped Fulfillment or Direct Store Delivery

- Vendor delivers directly to retailer, bypassing retailer's distribution network.
- □ Works best for products that have a short shelf life
- □ Advantages:
  - reduction of inventory in the distribution network
  - vendor has direct control of its inventories
- □ Disadvantage:
  - possible reduction of inventory visibility

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#### **Store Fulfillment**

The order is placed through the Internet site and sent to the nearest store for customer pick up

- □ Advantages:
  - short lead time to the customer
  - low start-up costs for the retailer
  - returns can be handled through the store
  - product availability in consumer units
- □ Disadvantages:
  - reduced control and consistency over order fill
  - conflict may arise between inventories
  - must have real-time visibility to in-store inventories
  - stores may lack sufficient space to store larger product volume



### Flow-Through Fulfillment

Product is picked and packed at distribution center, then sent to the store for pickup

- □ Advantages:
  - eliminates the inventory conflict
  - avoids the cost of the "last mile"
  - returns can be handled through the existing store network
- □ Disadvantage:
  - storage space at the store may be insufficient

#### Nordstrom's DTC Fulfillment Center at Cedar Rapids, Iowa (Operated by 3PL)

